

SMALL WHEEL ATTACHMENT

Your small wheel attachment comes with no inserts. I recommend getting your inserts from Usaknifemaker.com

There are two variants you can purchase, Poly or rubber.

Poly is cheaper and not quite as durable as rubber. Personally I use poly and tend not to run them fast nor abuse them and they seem to last for years.

I personally use a 1" contact wheel for finger grooves on my fixed blades and only ever use this sized wheel.

I usually rotate the belt by hand first, this will tell you if you need to tweak your tracking knob before turning the motor on, Always start your grinder with a small wheel attachment inserted with the speed pot turned all the way down.

Slowly turn it up to ensure you have grinder tracked properly or you can and will destroy a belt and or your small wheel attachment.

Never run your small wheel attachment past 5 on the speed dial or you will burn up the bearings in your small wheels.

If you are running a Little buddy grinder, I suggest not putting a smaller than a 1" wheel in the small wheel attachment. The smaller the wheel the faster it will run and could overheat and kill the bearings. Running smaller than 1" is possible but only for a few mins at a time.