

## Contact wheel arm assembly

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Thank you so much for purchasing a Wilmont Grinders product: In order to assemble your Contact wheel you will need a  $\frac{3}{4}$  open end wrench.

### **Step One:**

Ensure the small washer is closest to the bearing when attaching the contact wheel to the contact wheel arm.

**Step Two:** There should be **Nine** normal size  $\frac{1}{2}$  washers and the small washer between the

contact wheel arm and the contact wheel. Ensure the small diameter washer is closest to the bearings on the contact wheel.

**Step three:** A extra washer is usually included in case contact wheel needs to be shimmed out further than 9 washers. The way to check to see if it is in line with your tracking wheel is to place your new contact wheel in the grinder and install a belt and turn grinder on. Adjust tracking so belt is in the center of the tracking wheel. Next turn grinder off, now look and see if sanding belt is in the center of the contact wheel. If not remove or add a washer to shim it right or left to be in the center of the belt when it is centered on the tracking wheel.



**NOTE: Economy contact wheels do not have a spacer between the two bearings. This means if you overtighten the  $\frac{1}{2}$  bolt you will destroy the bearings in short order. Premium contact wheels have a floating spacer between the two bearings and overtightening is not possible.**

### **Limited Warranty**

Wilmont Grinders, LLC warrants this product for a period of 90 days to the original purchaser from the date of purchase. Wilmont Grinders, LLC warrants this product against defects in material and workmanship, and will at its option, repair or replace, free of charge, any part found to be defective in materials or workmanship. This limited warranty shall only apply if this product has been assembled, operated, and maintained in accordance with the Operator's manual furnished with the product,